

POLYMERISATION

General A process in which small molecules called monomers join together into large molecules consisting of repeating units.

There are two basic types **ADDITION & CONDENSATION**

ADDITION POLYMERS

- all the atoms in the monomer are used to form the polymer
- occurs with alkenes
- mechanism can be **free radical** or **ionic**

| <i>Examples</i> | <i>Formula of monomer</i> | <i>Formula of polymer</i> | <i>Use(s)</i> |
|----------------------------------|------------------------------|---|---------------|
| poly(ethene) | $n \text{ CH}_2=\text{CH}_2$ | \rightarrow $-(\text{CH}_2 - \text{CH}_2)_n-$ | |
| poly(phenylethene) | | | |
| poly(chloroethene) | | | |
| poly(tetrafluoroethene) | | | |
| poly(ethenyl ethanoate) 'PVA' | | | |

Preparation Many are prepared by a free radical process involving high pressure, high temperature and a catalyst. The catalyst is usually a substance (organic peroxide) which readily breaks up to form radicals which, in turn, initiate a chain reaction.

Another famous type of catalyst is a Ziegler-Natta catalyst (named after the scientists who developed it). Such catalysts are based on the compound TiCl_4 .

Properties

Physical Can be varied by changing the reaction conditions (pressure, temperature etc).

Chemical Are based on the functional groups within their structure.

eg poly(ethene) is typical; it is fairly inert as it is basically a very large alkane. This means it is resistant to chemical attack and non-biodegradable.

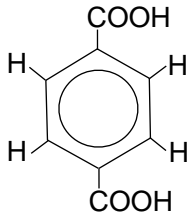
CONDENSATION POLYMERS

- monomers join up the with expulsion of small molecules
- not all the original atoms are present in the polymer
- examples include

| | |
|-------------------|-----------------|
| polyamides | <i>nylon</i> |
| polyesters | <i>terylene</i> |
| peptides | |
| starch | |
- reactions between

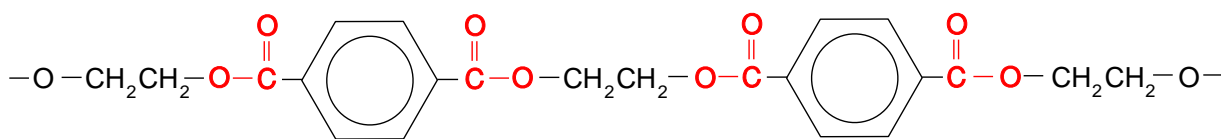
| | |
|----------------------------------|---------------------|
| diprotic carboxylic acids | and diols |
| diprotic carboxylic acids | and diamines |
| amino acids | |

POLYESTERS

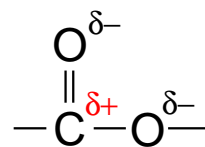
| | | | | |
|-----------------|-------------------|--|--|--|
| Terylene | <i>Reagents</i> | <i>terephthalic acid</i> <i>ethane-1,2-diol</i> | HOOC-C₆H₄-COOH HOCH₂CH₂OH |  |
| | <i>Reaction</i> | <i>Esterification</i> | | |
| | <i>Eliminated</i> | <i>water</i> | | |
| | <i>Product</i> | <i>poly(ethylene terephthalate)</i> ' <i>Terylene</i> ', ' <i>Dacron</i> ' | | |
| | <i>Equation</i> | <i>n</i> HOCH ₂ CH ₂ OH + <i>n</i> HOOC-C ₆ H ₄ -COOH → - [-OCH ₂ CH ₂ OOC(C ₆ H ₄)CO-] _{<i>n</i>} - + <i>n</i> H ₂ O | | |

Repeat unit — [-OCH₂CH₂OOC(C₆H₄)CO-]_{*n*}—

Structure



- Properties*
- contain an **ester link**
 - can be broken down by hydrolysis
 - the C-O bond breaks
 - behaves as an ester
 - biodegradable

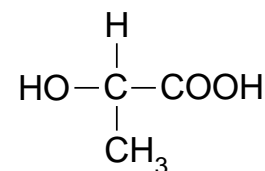


Uses

-

Poly(lactic acid)

Reagent 2-hydroxypropanoic acid (lactic acid)



Reaction Esterification

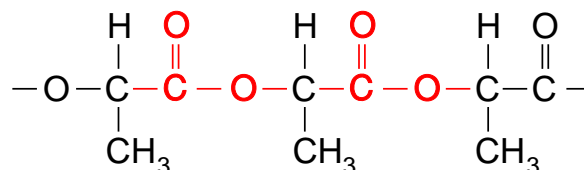
Eliminated water

Equation $n \text{CH}_3\text{CH}(\text{OH})\text{COOH} \rightarrow -[\text{OCH}(\text{CH}_3)\text{CO}]_n- + n \text{H}_2\text{O}$

Product poly(lactic acid)

Repeat unit $-\text{OCH}(\text{CH}_3)\text{CO}-$

Structure



- Properties
- contain an **ester link**
 - can be broken down by hydrolysis
 - the C-O bond breaks
 - behaves as an ester (hydrolysed at the ester link)
 - biodegradable
 - **photobiodegradable (C=O absorbs radiation)**

- Uses
- waste sacks and packaging
 - disposable eating utensils
 - internal stitches

Q.1 Draw structures for the organic product(s) formed when poly(lactic acid) is treated with the following reagents. [Hint: see page 5 of these notes]

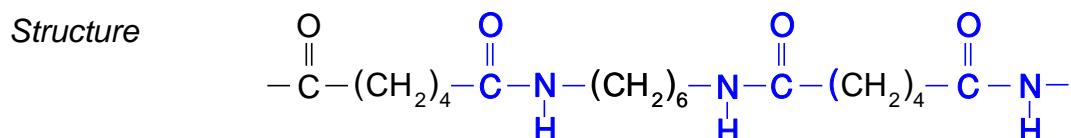
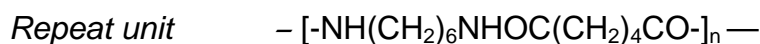
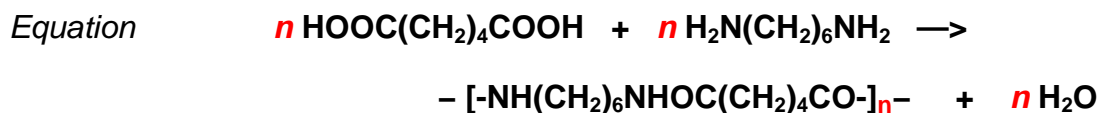
- $\text{HCl}(\text{aq})$

- $\text{NaOH}(\text{aq})$

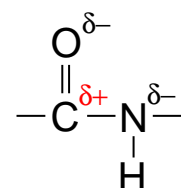
What name is given to this type of reaction?

POLYAMIDES

| | | | |
|------------------|-------------------|---|---|
| Nylon-6,6 | <i>Reagents</i> | <i>hexanedioic acid</i> | HOOC(CH₂)₄COOH |
| | | <i>hexane-1,6-diamine</i> | H₂N(CH₂)₆NH₂ |
| | <i>Mechanism</i> | <i>Addition-elimination</i> | |
| | <i>Eliminated</i> | <i>water</i> | |
| | <i>Product</i> | <i>Nylon-6,6 two repeating units, each with 6 carbon atoms</i> | |



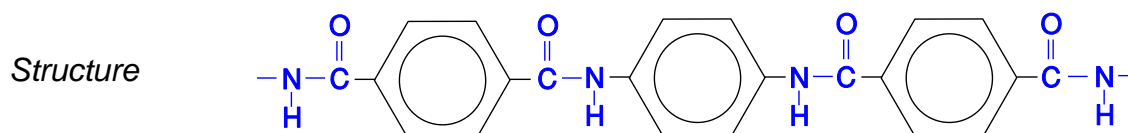
- Properties*
- contain a **peptide (or amide) link**
 - can be broken down by hydrolysis
 - the C-N bond breaks
 - behave as amides
 - biodegradable
 - can be spun into fibres for strength



- Uses*
- -

| | | | | |
|---------------|-----------------|--------------------------------------|--|--|
| Kevlar | <i>Reagents</i> | <i>benzene-1,4-diamine</i> | | |
| | | <i>benzene-1,4-dicarboxylic acid</i> | | |

Product *Kevlar*



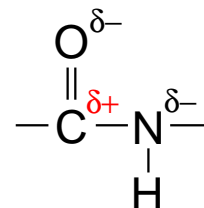
Use *body armour*

Peptides

- formed by joining amino acids together
- are examples of **polyamides**
- amino acids have two main functional groups

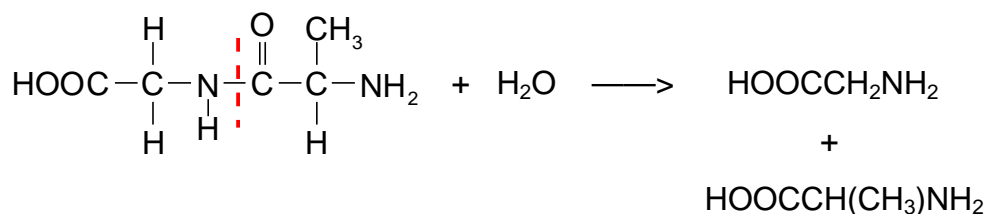
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|------------------------|-----------------|
| -COOH | carboxylic acid |
| -NH₂ | amine |

- amino acids can join together using a **peptide link**

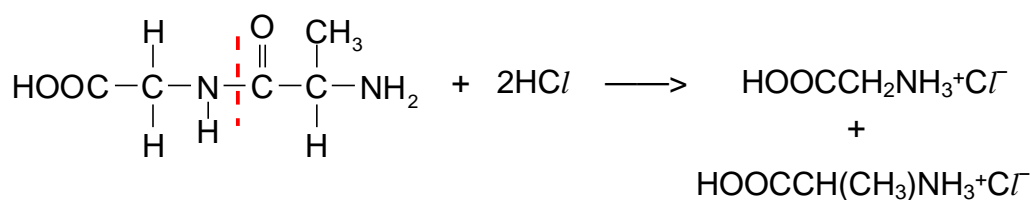


- **dipeptide** two amino acids joined together
- **tripeptide** three amino acids joined
- **polypeptide** many amino acids joined together

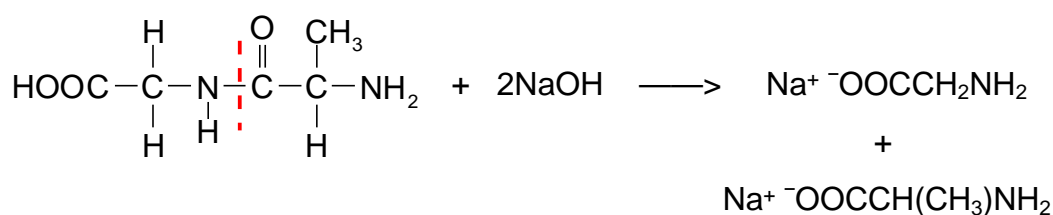
- a **protein** is a polypeptide with a **large relative molecular mass** (>10000)
- peptides/proteins **are broken down** into the original amino acids **by hydrolysis**

Hydrolysis

The acid and amine groups remain as they are

*Acid**Hydrolysis*

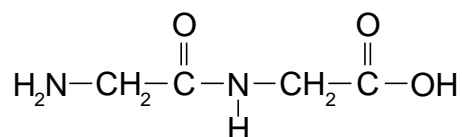
The amine groups are protonated and the acid groups remain as they are

*Base (alkaline)**Hydrolysis*

The acid groups become sodium salts and the amine groups remain as they are

Q.2 Look up the structures of alanine and glycine. Draw the structure of the **dipeptide** formed when they react together.

Q.3 Look at the structure of the following dipeptide.



How many different amino acids formed the dipeptide? Draw their structure(s).

Give the **formulae** of the organic products formed when the dipeptide is hydrolysed using...

a) $\text{NaOH}(\text{aq})$

b) $\text{HCl}(\text{aq})$

POLYMER FORMATION - A SUMMARY

| | ADDITION | CONDENSATION |
|-------------------|---|--|
| <i>Monomers</i> | ALKENES C=C bond | ALCOHOLS + ACIDS AMINES + ACIDS AMINO ACIDS AMINES + ACYL CHLORIDES |
| <i>Process</i> | All the atoms in the original monomers end up in the polymer | Monomers join up with the expulsion of a small molecule (e.g. water) |
| <i>Bonding</i> | ALKANE LINK $\begin{array}{c} \text{H} \quad \text{H} \\ \quad \\ -\text{C}-\text{C}- \\ \quad \\ \text{H} \quad \text{H} \end{array}$ | ESTER LINK $\begin{array}{c} \text{O}^{\delta-} \\ \\ -\text{C}-\text{O}^{\delta-} \end{array}$ AMIDE (PEPTIDE) LINK $\begin{array}{c} \text{O}^{\delta-} \\ \\ -\text{C}-\text{N}^{\delta-} \\ \\ \text{H} \end{array}$ |
| <i>Reactivity</i> | UNREACTIVE - NON-POLAR Resistant to hydrolysis | REACTIVE - POLAR BONDS Hydrolysed by acids and alkalis with acid $\text{RCOOH} + \text{ROH}$ $\text{RCOOH} + \text{RNH}_3^+ \text{Cl}^-$ with alkali $\text{RCOO}^- \text{Na}^+ + \text{ROH}$ $\text{RCOO}^- \text{Na}^+ + \text{RNH}_2$ |
| <i>Uses</i> | Packaging Insulation | Clothing Ropes |
| <i>Examples</i> | poly(ethene) poly(propene) poly(phenylethene) poly(chloroethene) | nylon 6,6 Terylene peptides |